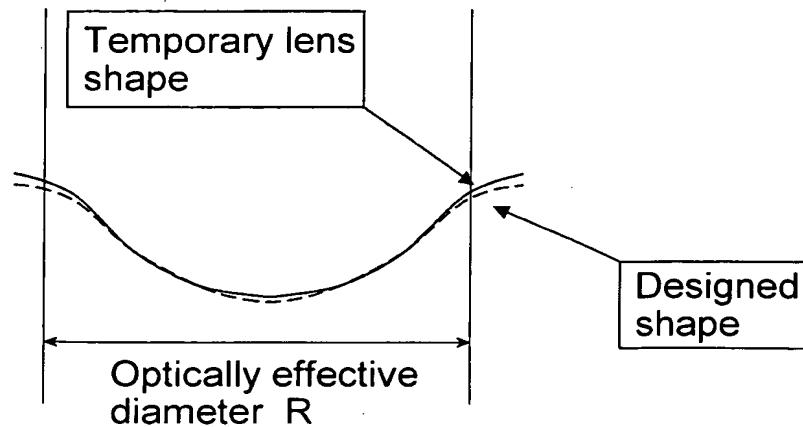




OBLON, SPIVAK, et al
Docket No: 250853US90
Inventor: Hiroyuki SAKAI, et al.
Serial No: 10/808,321
Reply to NFMMP dated: June 7, 2004
Replacement Sheet

Fig. 1



F i g . 2

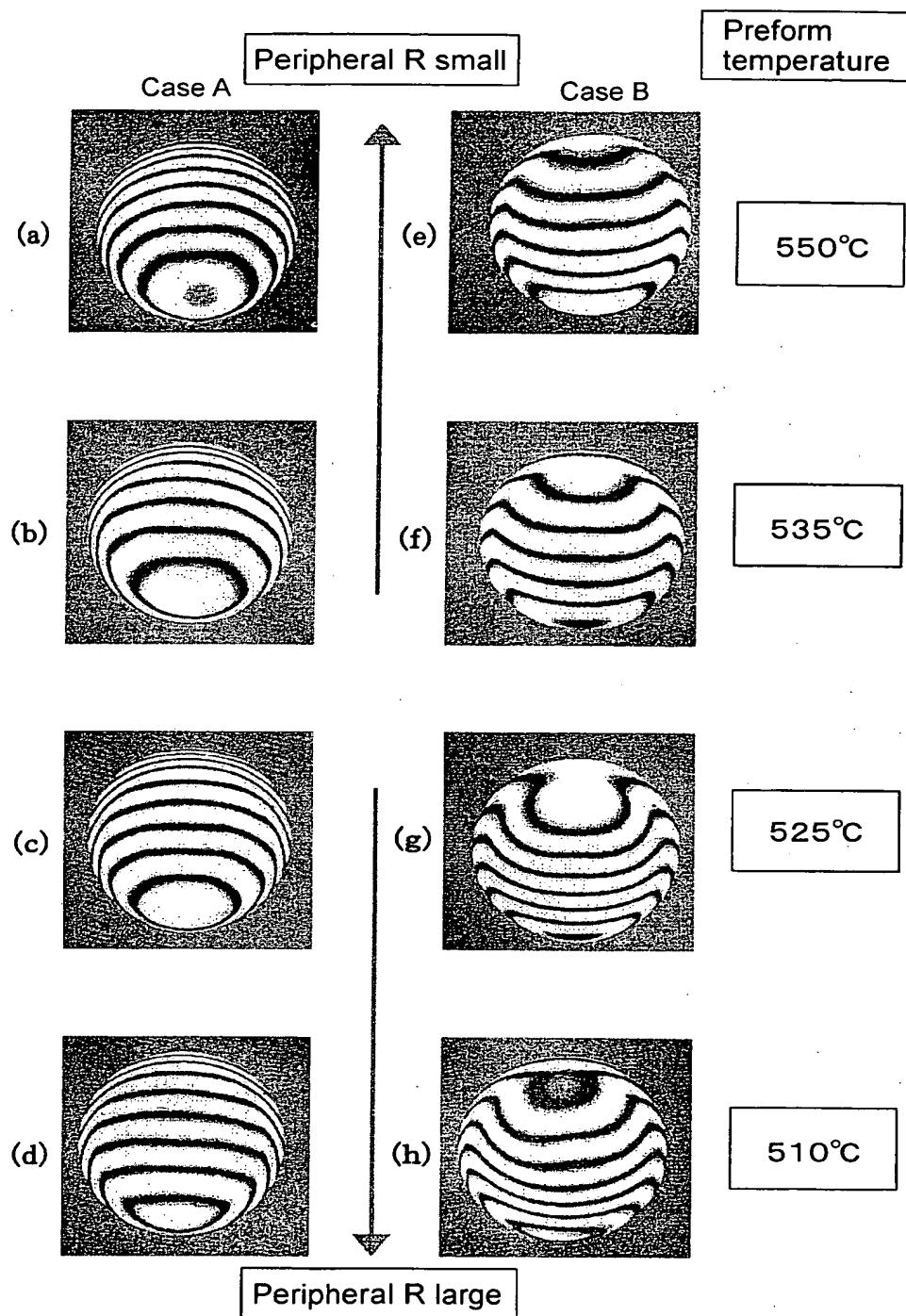
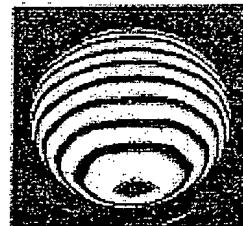


Fig. 3

Peripheral R Small

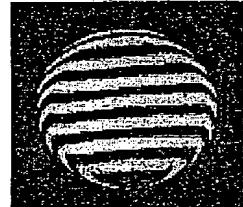
Pressing mold
temperature



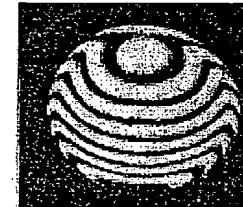
510°C



500°C



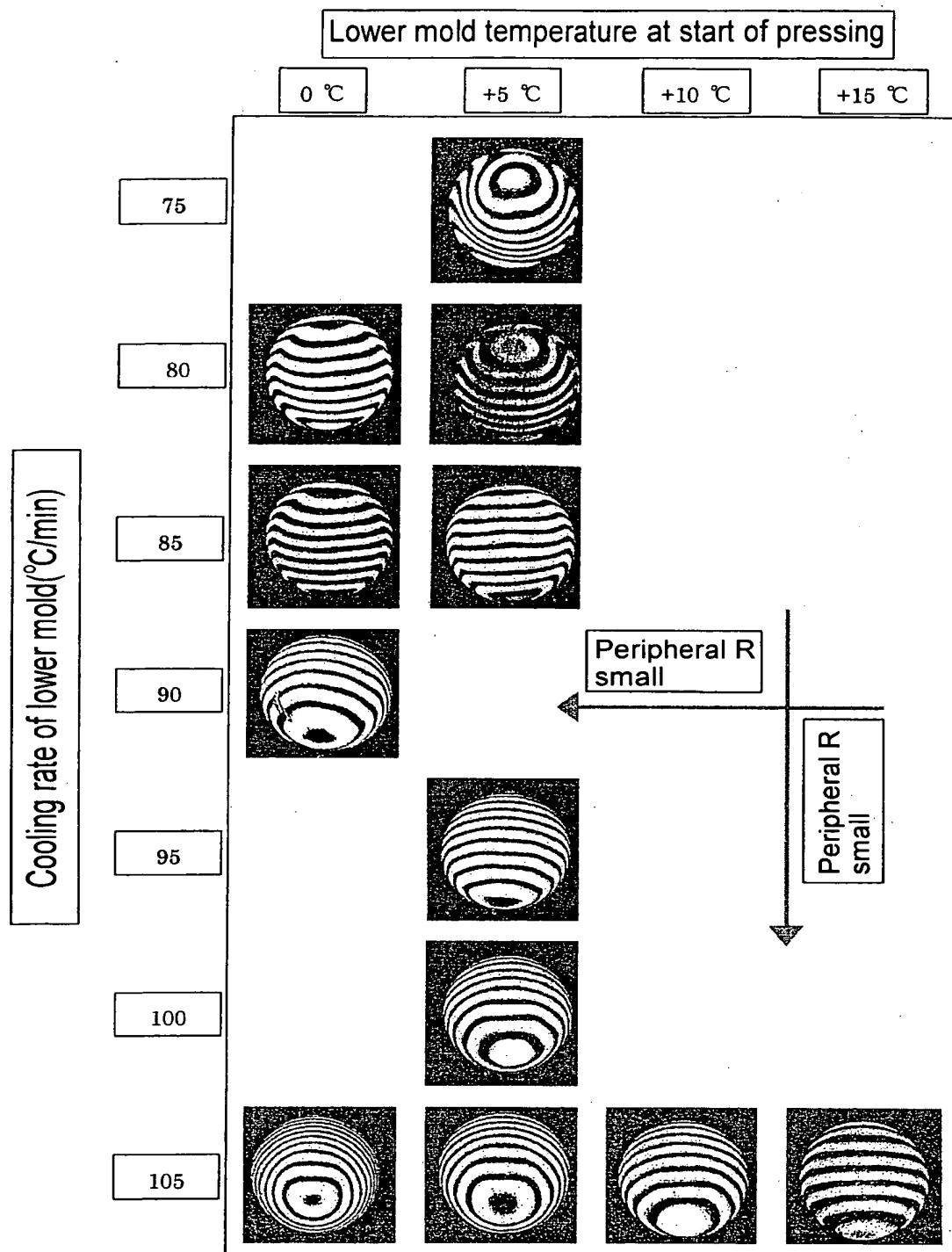
490°C



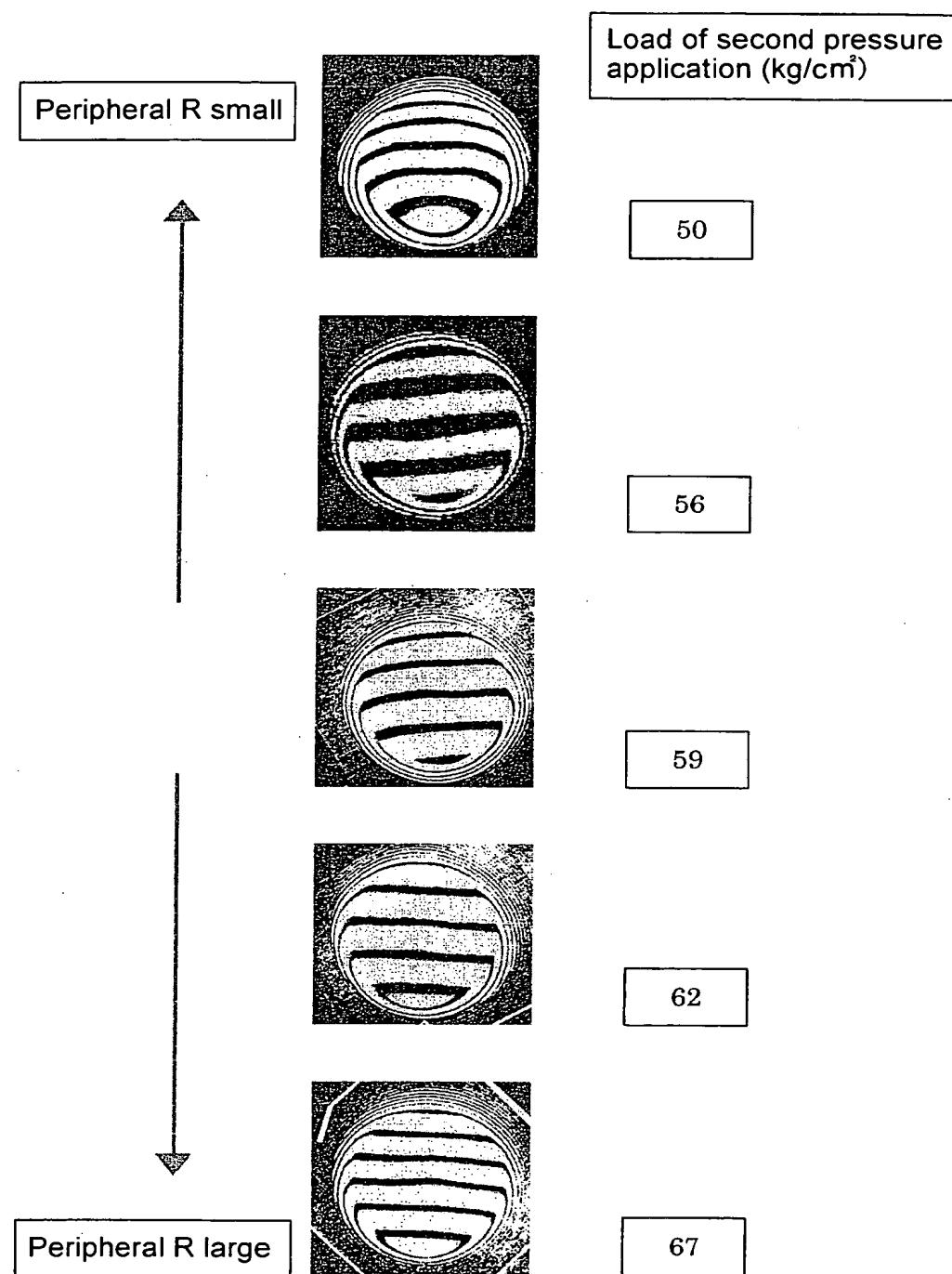
470°C

Peripheral R large

Fig. 4



F i g . 5



F i g . 6

